

Ship (9/10)

Dart Aerospace Ltd.

Date: Thursday, 18/01/2007 3:17:11 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BEARING ASSEMBLY
Job Number :	30317		
Estimate Number :	11136		
P.O. Number :	N/A	Part Number :	D3183045
This Issue :	18/01/2007	S.O. No. :	N/A
Prsht Rev. :	NC	Drawing Number :	D3183 REV C1
First Issue :	N/A	Project Number :	N/A
Previous Run :	30254	Drawing Revision :	C1
		Material :	N/A
Written By :		Due Date :	19/01/2007
Checked & Approved By :		Qty:	12 Um: Each
Comment :	Est A04.02.18 New issue KJ/DS		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D31839	Cap
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)

D3183-9

Batch: ~~B 28836~~ B 28836 x 12

ml

2.0	D31835	Bearing
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3183-5	Bearing	B 30006 x 12

ml

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.

ml 07/01/18 x12

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

ml 07/01/18 (12)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57412

ml 07/01/18 (12)

Date: Thursday, 18/01/2007 3:17:11 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING ASSEMBLY

Job Number: 30317

Part Number: D3183045

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(12)

Comment: FINAL INSPECTION/W/O RELEASE

Final 11/19

Job Completion



U 07.01.19